



doanis
Building Value all Around



doanis **INSPECTION**

APPAREL INSPECTION

Doanis Inspection Services help assure the delivery of the highest-quality products to market with speed and precision.

The apparel supply chain often puts retailers and brands thousands of miles away from their production sites, making inspection an important part of the manufacturing process to assure quality. From raw materials to finished goods, Doanis inspection services can identify defects and non-compliance during different stages of the production process.

Garment Inspection areas.

❖ Carton check	❖ Workmanship	❖ Actual quantities
❖ Needle damage	❖ Pocket check	❖ Fitting check
❖ Seam slippage	❖ Zipper check	❖ Barcode scanning
❖ Color shading check	❖ Button/snap test	❖ GSM check
❖ Symmetry check	❖ Measurement check	❖ Metal detection

- All found defects and key points would be photographed by digital camera and included in the inspection report.
- All sizes measured would be written on the measurement sheet.
- Scanned barcodes will be recorded.
- Number of cartons inspected and recorded.





INSPECTION STAGES CARRIED OUT

Pre-Production Stage:

- The quality of incoming material is checked in conformity to standards.
- The type and quantity of raw materials are verified.

Inline Production Stage:

- Both semi-finished and finished products are randomly sampled to assure that the production batch does not miss on any minor to the major quality standard.
- Samples inspected are verified and faults are immediately addressed with the production staff by implementing corrective action plans based on inspection findings.
- Safety visual checks are undertaken frequently along with social compliance.

Final Production Stage Inspection:

- Final products are sampled.
- Findings of problems found in samples are marked in the inspection report.
- The factory then acknowledges the findings.



Packing Inspection before Delivery:

- The product ready to be packed, is randomly inspected.
- A full inspection of all finished goods is undertaken.
- Careful supervision of transportable load is reviewed to avoid damage during transit.
- Prior to shipping, our apparel inspectors review the packaging list to ensure correct carton count with proper dimension and weight, shipping label, and style that must correspond to the standards as per packing slip.
- Post packing, affirmatory garment count is followed to see if the carton is packed as per carton dimensions laid out, tags included to confirm SKU/price, and barcodes are visible along with the garment shade identification.



LEVELS OF DEFECTS

Critical Defects – Hazardous or unsafe conditions or non-compliance with regulations, includes sharp points or edges, stray needles left in the garment, loose studs or missing suffocation warning labels

Major Defects – Overall product failure or reduced usability of the product that prevents it from being placed on the market, can include open seams, holes or broken stitches

Minor Defects – Unlikely to reduce product usability, includes items such as loose threads

Apparel inspection is very important for today's successful business and to maintain good will. Therefore, our inspection services help the company identify several defects before they can hamper production stages or lower quality standards.

INSPECTION PROCESS FLOW CHART

Confirmation
of apparel's
quantity

In the first step of inspection, an inspector has to confirm the total quantity of apparel according to the buyer's requirement.

Confirmation
of trimmings
and
accessories

The inspector should check various trimmings and accessories needed in the apparel according to the buyer's instructions.

Measurement
inspection

In this stage, the inspector should compare the apparel measurements against the customer's measurement charts such as sleeve length, apparel length etc.

Apparel's
inside
inspection

Here, the inspector should check the apparel's inside part to find out various problems such as unbalanced sleeve edge, incorrect side shape etc.

Apparel's
outside
inspection

The inspector should check here the apparel outside part to find problems such as open seam, needle holes and marks etc.

Final
inspection

In the final inspection, the inspector should check different issues about the apparel such as shade variation from one part of the apparel to another, correct labeling etc.

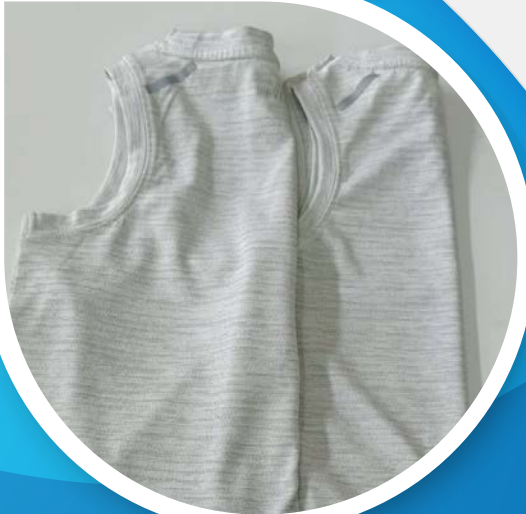
Packing

The inspector should check various problems of packing according to buyer's instructions. Viz dirt & stains, the correct size of polybags, apparel quantity per carton and so on.



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Why choose Doanis?

1. We have a well-qualified team of inspectors who can identify apparel types, quality and fabric make, defects, and noncompliance in finished goods.
2. We follow a comprehensive investigation route to check apparel quality from pre-production to the final stage of shipment, removing the smallest of doubt in apparel quality and giving a complete satisfaction of mind to the client.
3. Being a locally incorporated company with a Vast experience of over 10 years in the market, we are able to move with speed within the region and beyond to carry out assignments.

Looking forward to serving you;

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